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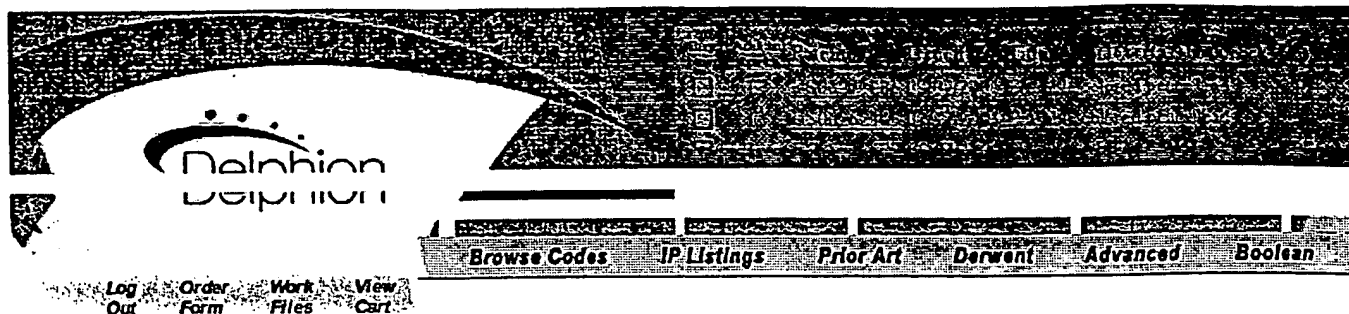
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Title: **JP5147997A2: PRODUCTION OF ROOF
ACCESSARY**

Country: **JP Japan**
Kind: **A**

Inventor(s): **MAEKAWA TOYOHICO**

Applicant/Assignee: **KUBOTA CORP**
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company](#)

Issued/Filed **June 15, 1993 / Nov. 26, 1991**

Dates:
Application **JP1991000337538**

Number:
IPC Class: **C04B 28/02; B28B 3/00; C04B 28/02;**

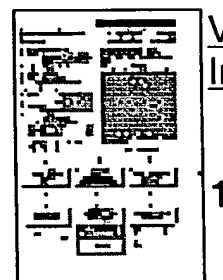
Priority **Nov. 26, 1991 JP1991000337538**

Number(s):
Abstract:



Purpose: To make mold release easy and to eliminate use of a template and a pallet in a method for producing a roof accessory by press molding.

Constitution: 8-12wt.% clay is added to a cement blend constituted of 40-50wt.% cement, 40-50wt.% silica sand and 2-5wt.% reinforcing fiber. Furthermore, 0.6-1.0wt.% methyl cellulose for cement and, by outer percentage, 2-4wt.% pigment are added to 100wt.% blended material. Furthermore, by outer percentage, 28-30wt.% water is added and the mixture is kneaded. This kneaded



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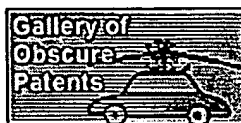
material is introduced into a mold, molded and dehydrated by pressing. A molded body is released from the mold and cured in an autoclave. Shape retention is remarkably enhanced by addition of clay.

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Family: Show known family members

Other Abstract Info: CHEMABS 119(14)145308S CAN119(14)145308S DERABS C93-224140 DERC93-224140

Foreign References: No patents reference this one



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(19)

(11) Publication number:

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PATENT ABSTRACTS OF JAPAN(21) Application number: **03337538**(51) Intl. Cl.: **C04B 28/02 B28B**(22) Application date: **26.11.91**

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|-------------------------------------|-----------------|-----------------------------------|
| (30) Priority: | | |
| (43) Date of application | 15.06.93 | (71) Applicant: KUBOTA COI |
| publication: | | (72) Inventor: MAEKAWA TO |
| (84) Designated contracting states: | | (74) Representative: |

(54) PRODUCTION OF ROOF ACCESSARY

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